

# CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

## Caterpillar

Chemwatch Hazard Alert Code: 3

Chemwatch: 4864-37

Issue Date: 03/10/2023

Version No: 7.1

Print Date: 11/11/2024

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

L.GHS.AUS.EN.E

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Antifreeze/coolant Use according to manufacturer's directions.
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#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	Caterpillar
Address	New Zealand
Telephone	Not Available
Fax	Not Available
Website	Not Available
Email	Not Available

#### Emergency telephone number


Association / Organisation	Not Available
Emergency telephone number(s)	Not Available
Other emergency telephone number(s)	Not Available

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

Poisons Schedule	S5
Classification [1]	Acute Toxicity (Oral) Category 4, Serious Eye Damage/Eye Irritation Category 2A, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)	
Signal word	Warning

#### Hazard statement(s)

H302	Harmful if swallowed.
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## CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

<b>H319</b>	Causes serious eye irritation.
<b>H361d</b>	Suspected of damaging the unborn child.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.

## Precautionary statement(s) Prevention

<b>P201</b>	Obtain special instructions before use.
<b>P260</b>	Do not breathe mist/vapours/spray.
<b>P280</b>	Wear protective gloves, protective clothing, eye protection and face protection.
<b>P264</b>	Wash all exposed external body areas thoroughly after handling.
<b>P270</b>	Do not eat, drink or smoke when using this product.

## Precautionary statement(s) Response

<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P314</b>	Get medical advice/attention if you feel unwell.
<b>P337+P313</b>	If eye irritation persists: Get medical advice/attention.
<b>P301+P312</b>	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
<b>P330</b>	Rinse mouth.

## Precautionary statement(s) Storage

<b>P405</b>	Store locked up.
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## Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
107-21-1	30-60	<u>ethylene glycol</u>
111-46-6	1-5	<u>diethylene glycol</u>
19766-89-3	1-5	<u>2-ethylhexanoic acid, sodium salt</u>
Not Available	notspec	bittering agent

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

## SECTION 4 First aid measures

## Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> </ul>

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<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Transport to hospital, or doctor.</li> </ul>
	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

**Indication of any immediate medical attention and special treatment needed**

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

- ▶ Polyethylene glycols are generally poorly absorbed orally and are mostly unchanged by the kidney.
- ▶ Dermal absorption can occur across damaged skin (e.g. through burns) leading to increased osmolality, anion gap metabolic acidosis, elevated calcium, low ionised calcium, CNS depression and renal failure.
- ▶ Treatment consists of supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

To treat poisoning by the higher aliphatic alcohols (up to C7):

- ▶ Gastric lavage with copious amounts of water.
- ▶ It may be beneficial to instill 60 ml of mineral oil into the stomach.
- ▶ Oxygen and artificial respiration as needed.
- ▶ Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ▶ To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5]

## BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

## ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

## EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Acidosis may respond to hyperventilation and bicarbonate therapy.
- ▶ Haemodialysis might be considered in patients with severe intoxication.
- ▶ Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

**SECTION 5 Firefighting measures**

**Extinguishing media**

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.</p>
<b>HAZCHEM</b>	Not Applicable

**SECTION 6 Accidental release measures****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<p>Slippery when spilt.</p> <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>																																																							
<b>Major Spills</b>	<p>Chemical Class: alcohols and glycols For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, I, P</td> </tr> <tr> <td>wood fiber - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>treated wood fiber - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>DGC, RT</td> </tr> <tr> <td>foamed glass - pillow</td> <td>4</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>blower</td> <td>skidloader</td> <td>R, W, SS</td> </tr> <tr> <td>polypropylene - particulate</td> <td>2</td> <td>blower</td> <td>skidloader</td> <td>W, SS, DGC</td> </tr> </tbody> </table>	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	sorbent clay - particulate	2	shovel	shovel	R, I, P	wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT	treated wood fiber - pillow	3	throw	pitchfork	DGC, RT	foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT	LAND SPILL - MEDIUM					cross-linked polymer - particulate	1	blower	skidloader	R, W, SS	polypropylene - particulate	2	blower	skidloader	W, SS, DGC
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sorbent clay - particulate	2	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	3	throw	skiploader	DGC, RT
expanded mineral - particulate	3	blower	skiploader	R, I, W, P, DGC
polyurethane - mat	4	throw	skiploader	DGC, RT

## Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

Slippery when spilt.

Moderate hazard.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<p>Ethylene glycol:</p> <ul style="list-style-type: none"> <li>▶ reacts violently with oxidisers and oxidising acids, sulfuric acid, chlorosulfonic acid, chromyl chloride, perchloric acid</li> <li>▶ forms explosive mixtures with sodium perchlorate</li> <li>▶ is incompatible with strong acids, caustics, aliphatic amines, isocyanates, chlorosulfonic acid, oleum, potassium bichromate, phosphorus pentasulfide, sodium chlorite</li> <li>▶ Avoid strong acids, bases.</li> </ul>

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## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethylene glycol	Ethylene glycol (particulate)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	ethylene glycol	Ethylene glycol (vapour)	20 ppm / 52 mg/m3	104 mg/m3 / 40 ppm	Not Available	Not Available
Australia Exposure Standards	diethylene glycol	2,2'-Oxybis[ethanol]	23 ppm / 100 mg/m3	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
ethylene glycol	Not Available	Not Available
diethylene glycol	Not Available	Not Available
2-ethylhexanoic acid, sodium salt	Not Available	Not Available

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
2-ethylhexanoic acid, sodium salt	E	≤ 0.01 mg/m <sup>3</sup>
<b>Notes:</b>	<i>Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.</i>	

#### MATERIAL DATA

for ethylene glycol:

Odour Threshold: 25 ppm

NOTE: Detector tubes for ethylene glycol, measuring in excess of 10 mg/m<sup>3</sup>, are commercially available.


It appears impractical to establish separate TLVs for ethylene glycol vapour and mists. Atmospheric concentration that do not cause discomfort are unlikely to cause adverse effects. The TLV-C is thought to be protective against throat and respiratory irritation and headache reported in exposed humans. NIOSH has not established a limit for this substance due to the potential teratogenicity associated with exposure and because respiratory irritation reported at the TLV justified a lower value

### Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.  Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.										
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	<p>1: Room air currents minimal or favourable to capture</p> <p>2: Contaminants of low toxicity or of nuisance value only.</p> <p>3: Intermittent, low production.</p> <p>4: Large hood or large air mass in motion</p>	<p>1: Disturbing room air currents</p> <p>2: Contaminants of high toxicity</p> <p>3: High production, heavy use</p> <p>4: Small hood-local control only</p>
<p><b>Individual protection measures, such as personal protective equipment</b></p>		
<p><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>	
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>	
<p><b>Hands/feet protection</b></p>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>	
<p><b>Body protection</b></p>	<p>See Other protection below</p>	
<p><b>Other protection</b></p>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>	

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

Material	CPI
NITRILE	A
BUTYL	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
TEFLON	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Ansell Glove Selection**

Glove — In order of recommendation
AlphaTec 02-100
AlphaTec® Solvex® 37-185
AlphaTec® 58-008
TouchNTuff® 83-500
AlphaTec® 15-554
MICROFLEX® 93-260
AlphaTec® 38-612
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 58-735

The suggested gloves for use should be confirmed with the glove supplier.

**Respiratory protection**

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

**SECTION 9 Physical and chemical properties****Information on basic physical and chemical properties**

<b>Appearance</b>	Red liquid with faint or mild odour; miscible with water.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.08
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	8.1-8.5	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing</b>	-37 (freezing point)	<b>Viscosity (cSt)</b>	Not Available

Continued...



## CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

<b>point (°C)</b>			
<b>Initial boiling point and boiling range (°C)</b>	108.9	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	0.02 @20C	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	2.1	<b>VOC g/L</b>	Not Available
<b>Heat of Combustion (kJ/g)</b>	Not Available	<b>Ignition Distance (cm)</b>	Not Available
<b>Flame Height (cm)</b>	Not Available	<b>Flame Duration (s)</b>	Not Available
<b>Enclosed Space Ignition Time Equivalent (s/m3)</b>	Not Available	<b>Enclosed Space Ignition Deflagration Density (g/m3)</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

<b>Inhaled</b>	<p>The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Exposure to aliphatic alcohols with more than 3 carbons may produce central nervous system effects such as headache, dizziness, drowsiness, muscle weakness, delirium, CNS depression, coma, seizure, and neurobehavioural changes. Symptoms are more acute with higher alcohols. Respiratory tract involvement may produce irritation of the mucosa, respiratory insufficiency, respiratory depression secondary to CNS depression, pulmonary oedema, chemical pneumonitis and bronchitis. Cardiovascular involvement may result in arrhythmias and hypotension. Gastrointestinal effects may include nausea and vomiting. Kidney and liver damage may result following massive exposures. The alcohols are potential irritants being, generally, stronger irritants than similar organic structures that lack functional groups (e.g. alkanes) but are much less irritating than the corresponding amines, aldehydes or ketones. Alcohols and glycols (diols) rarely represent serious hazards in the workplace, because their vapour concentrations are usually less than the levels which produce significant irritation which, in turn, produce significant central nervous system effects as well.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>The toxic effects of glycols (dihydric alcohols), following ingestion are similar to those of alcohol, with depression of the central nervous system (CNS), nausea, vomiting and degenerative changes in liver and kidney.</p> <p>for ethylene glycol:</p> <p>Ingestion symptoms include respiratory failure, central nervous depression, cardiovascular collapse, pulmonary oedema, acute kidney failure, and even brain damage. Ingestion of 100 ml has caused death. (ChemInfo)</p> <p>Toxicity of ethylene glycol to human (KB) cell cultures has been reported as less than that of ethanol. (NIOSH/TIC)</p> <p>Ethylene glycol produces a three-stage response with the severity of each stage dependent on the amount of ingestion. Hepatic damage is usually minimal. Central nervous system depression characterise the first 12 hours post ingestion.</p> <p>Transient exhilaration occurs without the odour of ethanol.</p>

Continued...

## CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

	<p>Gastrointestinal complaints include nausea and vomiting. Acidosis, coma, convulsions and myoclonic jerks may also be evident. The optic fundus is usually normal although the presence of papilloedema may confuse the presentation with that produced by methanol. Nystagmus and ophthalmoplegias may appear.</p> <p>Cardiopulmonary effects are seen 12-24 hours post-ingestion and are characterised by tachycardia, tachypnea, and mild hypertension. Congestive heart failure and circulatory collapse may occur in severe intoxications.</p> <p>Renal effects are seen 24-72 hours post-ingestion and are characterised by oliguria, flank pain, acute tubular necrosis, renal failure, and rarely, bone marrow arrest. Renal damage may be permanent.</p> <p>Toxic effects of ethylene glycol are similar to those produced by ethanol but ethylene glycol produces toxic metabolites. Metabolic acidosis and anion gap result primarily from glycolic acid formation and some lactic acid formation. The citric acid cycle is inhibited as a result of reduced NAD/NADH ratios and to a limited extent, the formation of oxalic acid, and to metabolic acidosis. Oxalate formation produces myocardial depression and acute tubular necrosis. Glycoaldehyde, glycolic acid and glyoxylic acid may contribute to CNS depression and may also produce renal toxicity by producing renal oedema. Hypocalcaemia may result from chelation by oxalate. Oxalic acid, glycoxalic acid, glycoaldehyde and formic acid appear to form to only a limited degree during intoxication.</p> <p>Oral administration to pregnant mice and rats produced birth defects amongst the off-spring.</p>																		
<b>Skin Contact</b>	<p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>The material may produce mild skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> <li>▶ produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or</li> <li>▶ produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> </ul> <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (non allergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p>																		
<b>Eye</b>	<p>Limited evidence or practical experience suggests, that the material may cause moderate eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged exposure may cause moderate inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>																		
<b>Chronic</b>	<p>Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, generally on the basis that results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of other toxic effects.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>There is some evidence to provide a presumption that human exposure to the material may result in impaired fertility on the basis of: some evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects.</p> <p>Human volunteers exposed to ethylene glycol, 20 to 22 hours/day at mean daily concentrations ranging from 1.4 to 27 ppm for about 4 weeks complained of throat irritation, mild headache and low backache. Complaints became marked when the concentration in the exposure chamber was raised above 56 mg/m<sup>3</sup> for part of the day. The most common complaint was irritation of the upper respiratory tract. Concentrations above 80 ppm were intolerable with a burning sensation along the trachea and a burning cough. Excessively exposed workers have reported drowsiness.</p>																		
<b>CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Not Available</td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available														
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## CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

	Oral (Rat) LD50: 12565 mg/kg <sup>[2]</sup>	Skin (Human): 112mg/3D (intermittent) - Mild
		Skin (Rodent - rabbit): 500mg - Mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
2-ethylhexanoic acid, sodium salt	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 2043 mg/kg <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>ETHYLENE GLYCOL</b>	[Estimated Lethal Dose (human) 100 ml; RTECS quoted by Orica] Substance is reproductive effector in rats (birth defects). Mutagenic to rat cells.
<b>DIETHYLENE GLYCOL</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Diglycolic acid is formed following the oxidation of accidentally ingested diethylene glycol in the body and can lead to severe complications with fatal outcome.
<b>2-ETHYLHEXANOIC ACID, SODIUM SALT</b>	Substance has been investigated as a mutagen in rodents. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
<b>CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment &amp; 2-ETHYLHEXANOIC ACID, SODIUM SALT</b>	No significant acute toxicological data identified in literature search.
<b>CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment &amp; ETHYLENE GLYCOL</b>	<p>For ethylene glycol:</p> <p>Ethylene glycol is quickly and extensively absorbed through the gastrointestinal tract. Limited information suggests that it is also absorbed through the respiratory tract; dermal absorption is apparently slow. Following absorption, ethylene glycol is distributed throughout the body according to total body water. In most mammalian species, including humans, ethylene glycol is initially metabolised by alcohol dehydrogenase to form glycolaldehyde, which is rapidly converted to glycolic acid and glyoxal by aldehyde oxidase and aldehyde dehydrogenase. These metabolites are oxidised to glyoxylate; glyoxylate may be further metabolised to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate CO<sub>2</sub>, which is one of the major elimination products of ethylene glycol. In addition to exhaled CO<sub>2</sub>, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid. Elimination of ethylene glycol from the plasma in both humans and laboratory animals is rapid after oral exposure; elimination half-lives are in the range of 1-4 hours in most species tested.</p> <p><b>Respiratory Effects.</b> Respiratory system involvement occurs 12-24 hours after ingestion of sufficient amounts of ethylene glycol and is considered to be part of a second stage in ethylene glycol poisoning. The symptoms include hyperventilation, shallow rapid breathing, and generalized pulmonary edema with calcium oxalate crystals occasionally present in the lung parenchyma. Respiratory system involvement appears to be dose-dependent and occurs concomitantly with cardiovascular changes. Pulmonary infiltrates and other changes compatible with adult respiratory distress syndrome (ARDS) may characterise the second stage of ethylene glycol poisoning. Pulmonary oedema can be secondary to cardiac failure, ARDS, or aspiration of gastric contents. Symptoms related to acidosis such as hyperpnea and tachypnea are frequently observed; however, major respiratory morbidities such as pulmonary edema and bronchopneumonia are relatively rare and usually only observed with extreme poisoning (e.g., in only 5 of 36 severely poisoned cases).</p> <p><b>Cardiovascular Effects.</b> Cardiovascular system involvement in humans occurs at the same time as respiratory system involvement, during the second phase of oral ethylene glycol poisoning, which is 12- 24 hours after acute exposure. The symptoms of cardiac involvement include tachycardia, ventricular gallop and cardiac enlargement. Ingestion of ethylene glycol may also cause hypertension or hypotension, which may progress to cardiogenic shock. Myocarditis has been observed at autopsy in cases of people who died following acute ingestion of ethylene glycol. As in the case of respiratory effects, cardiovascular involvement occurs with ingestion of relatively high doses of ethylene glycol. Nevertheless, circulatory disturbances are a rare occurrence, having been reported in only 8 of 36 severely poisoned cases. Therefore, it appears that acute exposure to high levels of ethylene glycol can cause serious cardiovascular effects in humans. The effects of a long-term, low-dose exposure are unknown.</p> <p><b>Gastrointestinal Effects.</b> Nausea, vomiting with or without blood, pyrosis, and abdominal cramping and pain are common early effects of acute ethylene glycol ingestion. Acute effects of ethylene glycol ingestion in one patient included intermittent diarrhea and abdominal pain, which were attributed to mild colonic ischaemia; severe abdominal pain secondary to colonic stricture and perforation developed 3 months after ingestion, and histology of the resected colon showed birefringent crystals highly suggestive of oxalate deposition.</p> <p><b>Musculoskeletal Effects.</b> Reported musculoskeletal effects in cases of acute ethylene glycol poisoning have included diffuse muscle tenderness and myalgias associated with elevated serum creatinine phosphokinase levels, and myoclonic jerks and</p>

Continued...

tetanic contractions associated with hypocalcaemia.

**Hepatic Effects.** Central hydropic or fatty degeneration, parenchymal necrosis, and calcium oxalate crystals in the liver have been observed at autopsy in cases of people who died following acute ingestion of ethylene glycol.

**Renal Effects.** Adverse renal effects after ethylene glycol ingestion in humans can be observed during the third stage of ethylene glycol toxicity 24-72 hours after acute exposure. The hallmark of renal toxicity is the presence of birefringent calcium oxalate monohydrate crystals deposited in renal tubules and their presence in urine after ingestion of relatively high amounts of ethylene glycol. Other signs of nephrotoxicity can include tubular cell degeneration and necrosis and tubular interstitial inflammation. If untreated, the degree of renal damage caused by high doses of ethylene glycol progresses and leads to haematuria, proteinuria, decreased renal function, oliguria, anuria, and ultimately renal failure. These changes in the kidney are linked to acute tubular necrosis but normal or near normal renal function can return with adequate supportive therapy.

**Metabolic Effects.** One of the major adverse effects following acute oral exposure of humans to ethylene glycol involves metabolic changes. These changes occur as early as 12 hours after ethylene glycol exposure. Ethylene glycol intoxication is accompanied by metabolic acidosis which is manifested by decreased pH and bicarbonate content of serum and other bodily fluids caused by accumulation of excess glycolic acid. Other characteristic metabolic effects of ethylene glycol poisoning are increased serum anion gap, increased osmolal gap, and hypocalcaemia. Serum anion gap is calculated from concentrations of sodium, chloride, and bicarbonate, is normally 12-16 mM, and is typically elevated after ethylene glycol ingestion due to increases in unmeasured metabolite anions (mainly glycolate).

**Neurological Effects:** Adverse neurological reactions are among the first symptoms to appear in humans after ethylene glycol ingestion. These early neurotoxic effects are also the only symptoms attributed to unmetabolised ethylene glycol. Together with metabolic changes, they occur during the period of 30 minutes to 12 hours after exposure and are considered to be part of the first stage in ethylene glycol intoxication. In cases of acute intoxication, in which a large amount of ethylene glycol is ingested over a very short time period, there is a progression of neurological manifestations which, if not treated, may lead to generalized seizures and coma. Ataxia, slurred speech, confusion, and somnolence are common during the initial phase of ethylene glycol intoxication as are irritation, restlessness, and disorientation. Cerebral edema and crystalline deposits of calcium oxalate in the walls of small blood vessels in the brain were found at autopsy in people who died after acute ethylene glycol ingestion. Effects on cranial nerves appear late (generally 5-20 days post-ingestion), are relatively rare, and according to some investigators constitute a fourth, late cerebral phase in ethylene glycol intoxication. Clinical manifestations of the cranial neuropathy commonly involve lower motor neurons of the facial and bulbar nerves and are reversible over many months.

**Reproductive Effects:** Reproductive function after intermediate-duration oral exposure to ethylene glycol has been tested in three multi-generation studies (one in rats and two in mice) and several shorter studies (15-20 days in rats and mice). In these studies, effects on fertility, foetal viability, and male reproductive organs were observed in mice, while the only effect in rats was an increase in gestational duration.

**Developmental Effects:** The developmental toxicity of ethylene glycol has been assessed in several acute-duration studies using mice, rats, and rabbits. Available studies indicate that malformations, especially skeletal malformations occur in both mice and rats exposed during gestation; mice are apparently more sensitive to the developmental effects of ethylene glycol. Other evidence of embryotoxicity in laboratory animals exposed to ethylene glycol exposure includes reduction in foetal body weight.

**Cancer:** No studies were located regarding cancer effects in humans or animals after dermal exposure to ethylene glycol.

**Genotoxic Effects:** Studies in humans have not addressed the genotoxic effects of ethylene glycol. However, available *in vivo* and *in vitro* laboratory studies provide consistently negative genotoxicity results for ethylene glycol.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

### Toxicity

CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
ethylene glycol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	6500-13000mg/l	1
	EC50(ECx)	Not Available	Algae or other aquatic plants	6500-7500mg/l	1
	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	8050mg/L	4
diethylene glycol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	4566mg/l	2
	EC50	72h	Algae or other aquatic plants	>6500<13000mg/l	2

Continued...

## CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment

	NOEC(ECx)	192h	Algae or other aquatic plants	800mg/l	1
	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	>100mg/l	4
<b>2-ethylhexanoic acid, sodium salt</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC50	72h	Algae or other aquatic plants	49.3mg/l	2
	NOEC(ECx)	504h	Crustacea	18mg/l	2
	EC50	48h	Crustacea	85.4mg/l	2
	LC50	96h	Fish	>100mg/l	2
<b>Legend:</b>	<i>Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data</i>				

for ethylene glycol:

log Kow : -1.93- -1.36

Half-life (hr) air : 24

Henry's atm m<sup>3</sup>/mol: 6.00E-08

BOD 5 : 0.15-0.81,12%

COD : 1.21-1.29

ThOD : 1.26

BCF : 10-190

In the atmosphere ethylene glycol exists mainly in the vapour phase. It is degraded in the atmosphere by reaction with photochemically produced hydroxy radicals (estimated half-life 24-50 hours).

Ethylene glycol does not concentrate in the food chain.

#### Environmental fate:

Ethylene glycol has a low vapour pressure (7.9 Pa at 20 C); it is expected to exist almost entirely in the vapour phase if released to the atmosphere. The Henry's law constant for ethylene glycol is  $1.41 \times 10^{-3}$  or  $6.08 \times 10^{-3}$  Pa.m<sup>3</sup>/mol, depending on method of calculation, indicating a low capacity for volatilisation from water bodies or soil surfaces.

Ethylene glycol adsorbed onto silica gel and irradiated with light (wavelength >290 nm) degraded by 12.1% over 17 h. Photodegradation is not expected, as the molecule should not absorb at these wavelengths; the mechanism of this breakdown is, therefore, unknown. Estimated half-life in the atmosphere for reaction with hydroxyl radicals from various reports is 2.1 days, 8-84 h or 1 day.

Ethylene glycol released to the atmosphere will be degraded by reaction with hydroxyl radicals; the half-life for the compound in this reaction has been estimated at between 0.3 and 3.5 days. No hydrolysis of ethylene glycol is expected in surface waters.

The compound has little or no capacity to bind to particulates and will be mobile in soil. Soil partition coefficients (log Koc) of 0-0.62 were determined. Migration rates in five soil types were measured at between 4 and 27 cm per 12 h

The low octanol/water partition coefficient (log Kow -1.93 to -1.36) and measured bioconcentration factors in a few organisms indicate low capacity for bioaccumulation. Bioconcentration factors of 190 for the green algae (*Chlorella fusca*), up to 0.27 in specific tissues of the crayfish (*Procambarus* sp.), and 10 for the golden orfe (*Leuciscus idus melanotus*) confirm low bioaccumulation.

Ethylene glycol is readily biodegradable in standard tests using sewage sludge. Many studies show biodegradation under both aerobic and anaerobic conditions. Some studies suggest a lag phase before degradation, but many do not. Degradation occurs in both adapted and unadapted sludges. Rapid degradation has been reported in surface waters (less in salt water than in fresh water), groundwater, and soil inocula. Several strains of microorganisms capable of utilising ethylene glycol as a carbon source have been identified.

Ethylene glycol has been identified as a metabolite of the growth regulator ethylene in a number of higher plants and as naturally occurring in the edible fungus *Tricholoma matsutake*

#### Ecotoxicity:

Fish LC50 (96 h): 118-550 mg/L

Ethylene glycol has generally low toxicity to aquatic organisms. Toxic thresholds for microorganisms are above 1000 mg/litre. EC50s for growth in microalgae are 6500 mg/litre or higher. Acute toxicity tests with aquatic invertebrates where a value could be determined show LC50s above 20 000 mg/litre, and those with fish show LC50s above 17 800 mg/litre. An amphibian test showed an LC50 for tadpoles at 17 000 mg/litre. A no-observed-effect concentration (NOEC) for chronic tests on daphnids of 8590 mg/litre (for reproductive end-points) has been reported. A NOEC following short-term exposure of fish has been reported at 15 380 mg/litre for growth. Tests using deicer containing ethylene glycol showed greater toxicity to aquatic organisms than observed with the pure compound, indicating other toxic components of the formulations. Laboratory tests exposing aquatic organisms to stream water receiving runoff from airports have demonstrated toxic effects and death. Field studies in the vicinity of an airport have reported toxic signs consistent with ethylene glycol poisoning, fish kills, and reduced biodiversity. These effects cannot definitively be ascribed to ethylene glycol. Terrestrial organisms are much less likely to be exposed to ethylene glycol and generally show low sensitivity to the compound. Concentrations above 100 000 mg/litre were needed to produce toxic effects on yeasts and fungi from soil. Very high concentrations and soaking of seeds produced inhibition of germination in some experiments; these are not considered of environmental significance. A no-observed-effect level (NOEL) for orally dosed ducks at 1221 mg/kg body weight and reported lethal doses for poultry at around 8000 mg/kg body weight indicate low toxicity to birds.

**DO NOT discharge into sewer or waterways.**

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethylene glycol	LOW (Half-life = 24 days)	LOW (Half-life = 3.46 days)
diethylene glycol	LOW	LOW

#### Bioaccumulative potential

Ingredient	Bioaccumulation
ethylene glycol	LOW (BCF = 200)

Continued...

Ingredient	Bioaccumulation
diethylene glycol	LOW (BCF = 180)

**Mobility in soil**

Ingredient	Mobility
ethylene glycol	HIGH (Log KOC = 1)
diethylene glycol	HIGH (Log KOC = 1)

**SECTION 13 Disposal considerations****Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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**SECTION 14 Transport information****Labels Required**

<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS****Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS****Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS****14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
ethylene glycol	Not Available
diethylene glycol	Not Available
2-ethylhexanoic acid, sodium salt	Not Available

**14.7.3. Transport in bulk in accordance with the IGC Code**

Product name	Ship Type
ethylene glycol	Not Available
diethylene glycol	Not Available

Continued...

Product name	Ship Type
2-ethylhexanoic acid, sodium salt	Not Available

## SECTION 15 Regulatory information

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### ethylene glycol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australian Inventory of Industrial Chemicals (AIIC)  
 Chemical Footprint Project - Chemicals of High Concern List

#### diethylene glycol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australian Inventory of Industrial Chemicals (AIIC)

#### 2-ethylhexanoic acid, sodium salt is found on the following regulatory lists

Not Applicable

### Additional Regulatory Information

Not Applicable

### National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (2-ethylhexanoic acid, sodium salt)
Canada - DSL	Yes
Canada - NDSL	No (ethylene glycol; diethylene glycol; 2-ethylhexanoic acid, sodium salt)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

<b>Revision Date</b>	03/10/2023
<b>Initial Date</b>	09/30/2013

### SDS Version Summary

Version	Date of Update	Sections Updated
6.1	12/23/2022	Classification review due to GHS Revision change.
7.1	03/10/2023	Classification change due to full database hazard calculation/update.

**CAT ELC (Extended Life Coolant) Premix 50/50 with Embitterment****Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
  
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECl: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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